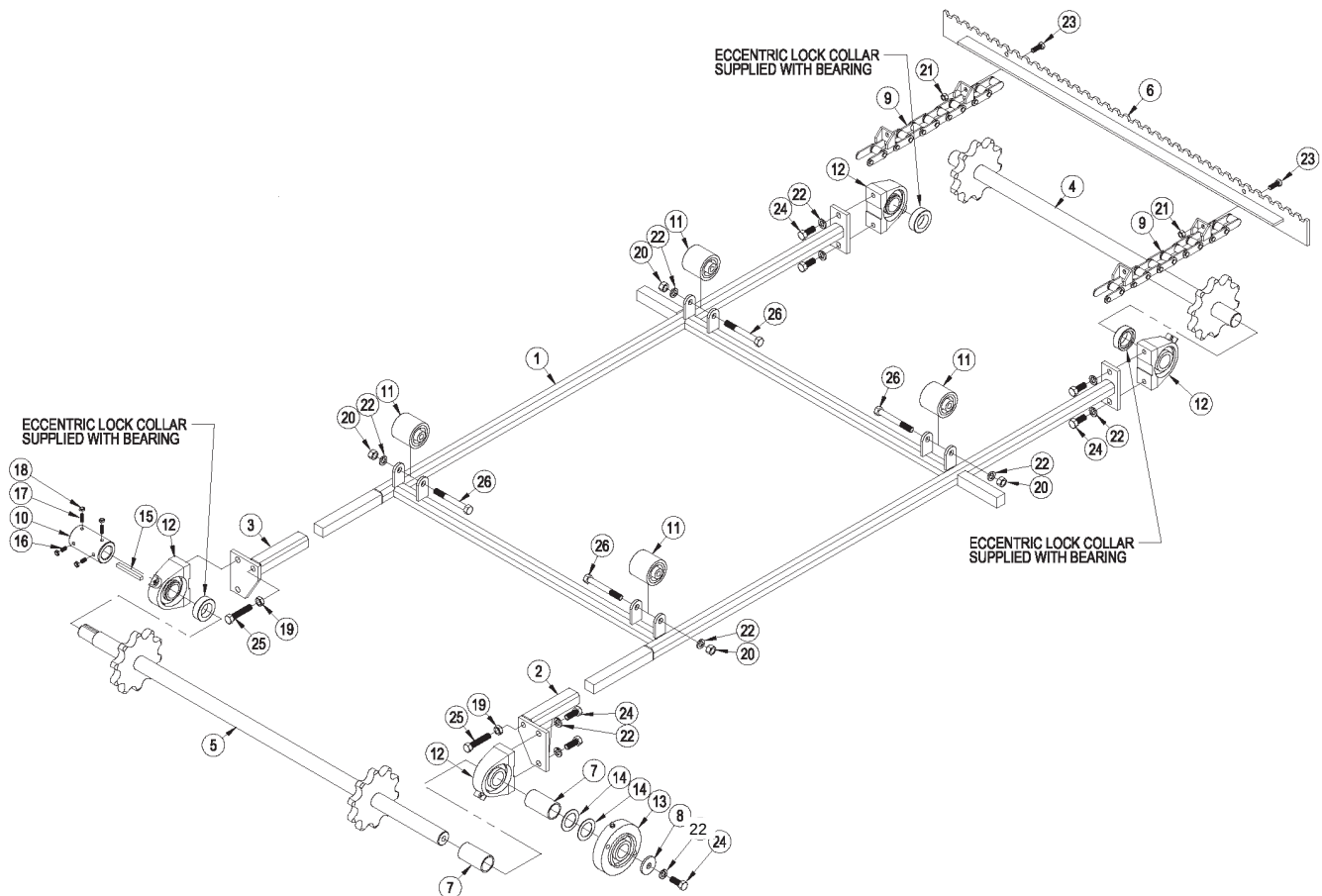




MAIN ASSEMBLY

<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	1	M40205	MAIN FRAME
2	1	M40005	HITCH MOUNT
3	1	M40008	HITCH
4	1	M40021	SCREEN FRAME
5	1	M40023	CUTTER BAR
6	1	M40024	SCREEN WEDGE
7	2	M40187	SCREEN GUIDE
8	2	M40028	SHOCK MOUNT
9	1	M40113	1/2" SCREEN
10	1	M40114	3/4" SCREEN
11	REF	M40054	3/8" SCREEN (OPTIONAL)
12	1	M40067	CONVEYOR LIFT TOOL
13	1	M40093	VALVE SHIELD
14	2	M40096	VALVE THREAD ROD
15	2	M40099	FRONT SHIELD
16	10	M30079	BUMPER SPACER
17	2	P605000	BUMPER PAD
18	4	P133070	RUBBER ISOLATOR
19	1	M40060	CRANK ARM
20	1	P136000	MANUAL TUBE HOLDER
21	2	P133090	GAS SHOCK
22	17	P850104	1/4" FLAT WASHER
23	2	P851105	5/16" LOCK WASHER
24	2	P850105	5/16" FLAT WASHER
25	2	P850107	7/16" FLAT WASHER
26	15	P851106	3/8" LOCK WASHER
27	18	P851108	1/2" LOCK WASHER
28	1	P852608	1/2" HARD WASHER
29	2	M5009-5	3/16" X 1/2" ID X 1-3/4" OD WASHER
30	12	P158003	1/4" NYLOCK NUT
31	14	P150500	5/16" HEX NUT
32	15	P150600	3/8" HEX NUT
33	2	P157200	1/2" JAM NUT
34	16	P150800	1/2" HEX NUT
35	4	P115406	1/4" X 1-1/2" FILLISTER HD SCREW
36	8	P100404	1/4" X 1" HEX BOLT
37	2	P100504	5/16" X 1" HEX BOLT
38	14	P104505	5/16" X 1-1/4" CARRIAGE BOLT
39	5	P100604	3/8" X 1" HEX BOLT
40	4	P100605	3/8" X 1-1/4" HEX BOLT
41	5	P114605	3/8" X 1-1/4" PLOW BOLT
42	2	P100805	1/2" X 1-1/4" HEX BOLT
43	4	P100806	1/2" X 1-1/2" HEX BOLT
44	2	P100807	1/2" X 1-3/4" HEX BOLT
45	2	P100810	1/2" X 2-1/2" HEX BOLT
46	2	P110820	1/2" X 1-1/4" SQUARE HD SET SCREW
47	2	P155402	5/16" ACORN NUT
48	1	P121100	HITCH PIN WITH HAIRPIN
49	2	P126207	7/16" LYNCH PIN
50	1	P456000	3 POINT CROSS BAR
51	3	P100403	1/4"-20 X 3/4" HEX BOLT

CONVEYOR ASSEMBLY



Item	Qty	Part ID	Description	Item	Qty	Part ID	Description
1	1	M40047	CONVEYOR FRAME	14	2	P855522	MACHINE BUSHING: 1-3/8" X 18 GA
2	1	M40050	TOP BEARING SLIDE FLANGE RIGHT	15	1	M5000-9	SQUARE KEY: 5/16" X 3"
3	1	M40075	TOP BEARING SLIDE FLANGE LEFT	16	2	P108508	SET SCREW, ALLEN HD: 5/16" X 1/2"
4	1	M40192	SHAFT: BOTTOM CONVEYOR	17	2	P108512	SET SCREW, ALLEN HD: 5/16" X 3/4"
5	1	M40194	SHAFT: TOP CONV WLD	18	4	P155300	JAM NUT, HEX: 5/16"
6	16	M40077	STRAIGHT FLIGHT	19	2	P157200	JAM NUT, HEX: 1/2"
7	2	M40188	SHIM: SHAFT	20	4	P150800	NUT, HEX: 1/2"
8	1	M5009-5	WASHER: 3/16" X 1/2" ID X 1-3/4" OD	21	32	P155450	NUT, TOP LOCK: 3/8"
9	2	M40105	CONVEYOR CHAIN	22	13	P851108	WASHER, LOCK: 1/2"
10	1	M30022	CONVEYOR SHAFT COUPLER	23	32	P100604	BOLT, HEX: 3/8" X 1"
11	4	P477500	TEROG SNUGULATOR	24	9	P100805	BOLT, HEX: 1/2" X 1-1/4"
12	4	M40198*	BEARING ASSM: 1-3/8" SEE NOTE	25	2	P098810	BOLT, HEX FULL THD: 1/2" X 2-1/2"
13	1	M40208	BEARING ASSM, PILOT: 1-3/8"	26	4	P100816	BOLT, HEX: 1/2" X 4"

* M40198 REPLACED BY 71.700121

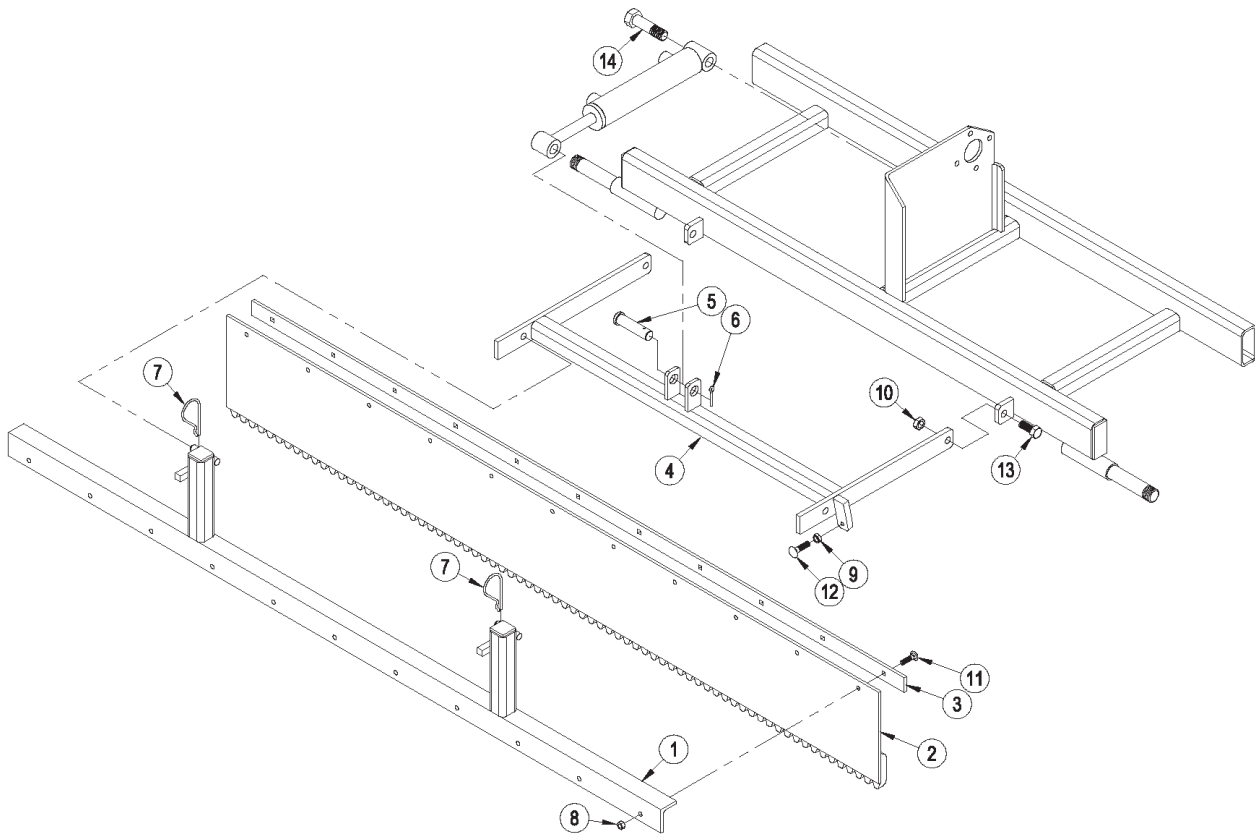
CHAIN REPAIR ITEMS:

71.M40206 ATTACHEMNT CLEAT LINK

71.P630403 OFFSET 1/2 LINK

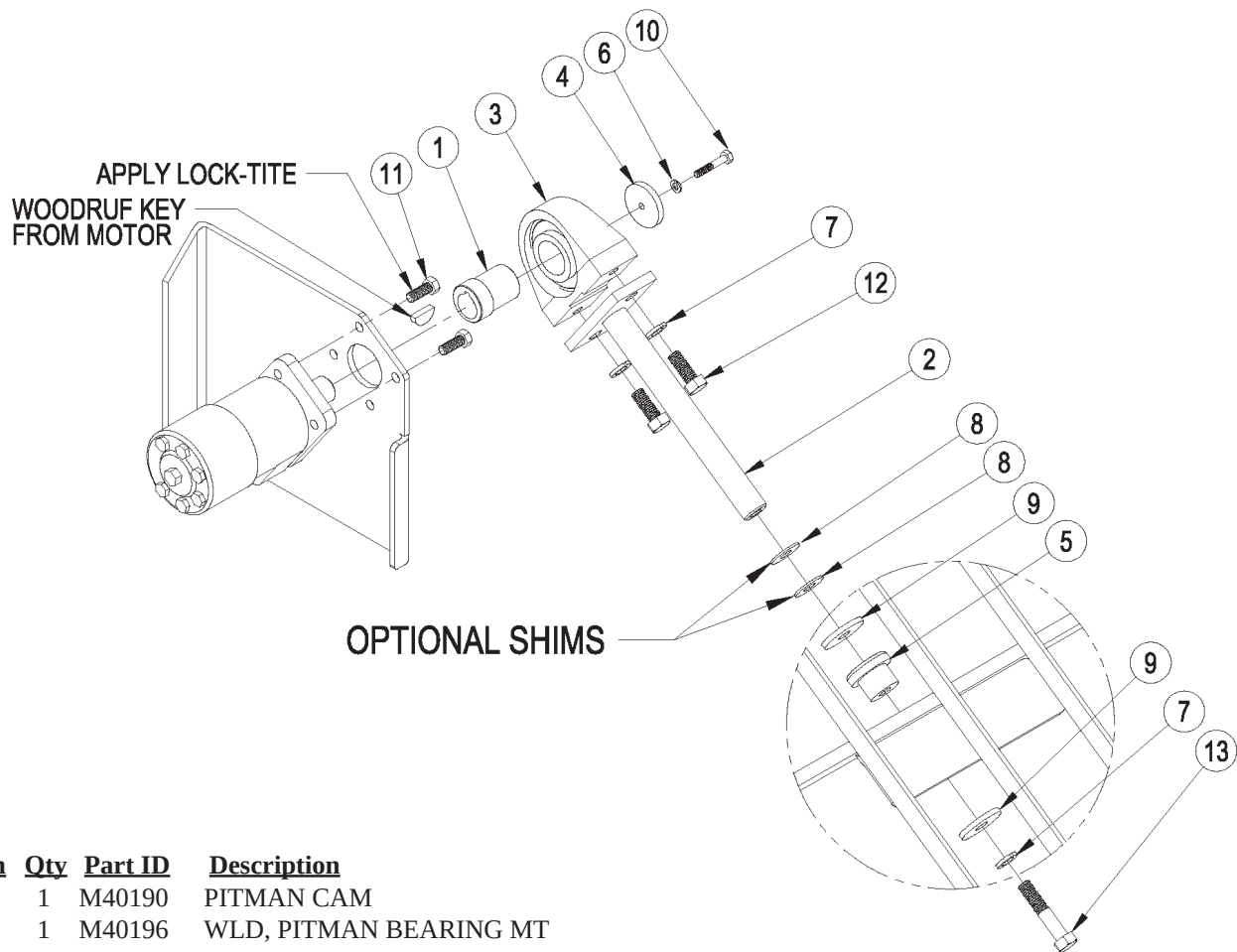
71.P630400 MASTER CONNECTING LINK

COMB PIVOT ASSEMBLY



<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	1	M40041	COMB ANGLE
2	1	M40074	64" COMB
3	1	M40042	COMB STRAP
4	1	M40026	COMB PIVOT FRAME
5	1	P120600	CLEVIS PIN 3/4"
6	1	P116256	5/32" X 1-1/2" COTTER PIN
7	2	P622600	5/32" HAIR PIN CLIP
8	11	P155350	5/16" TOP LOCK NUT
9	1	P155400	3/8" JAM NUT
10	2	P157200	1/2" JAM NUT
11	11	P104505	5/16" X 1-1/4" CARRIAGE BOLT
12	1	P104606	3/8" X 1-1/2" CARRIAGE BOLT
13	2	P100805	1/2" X 1-1/4" HEX BOLT
14	1	M5499	2-13/16" CYLINDER BOLT

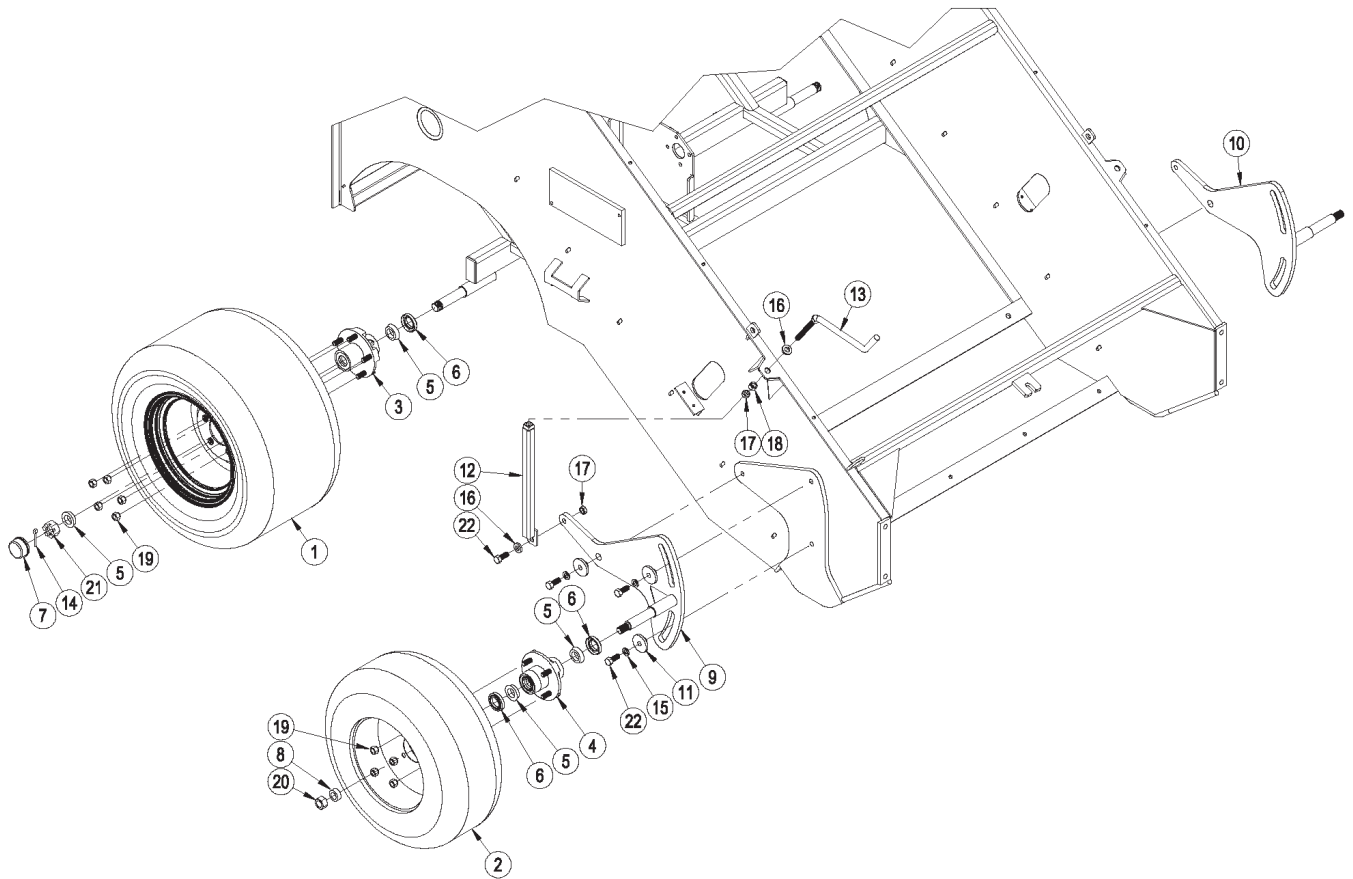
PITMAN ARM ASSEMBLY



<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	1	M40190	PITMAN CAM
2	1	M40196	WLD, PITMAN BEARING MT
3*	1	M40207	PITMAN BEARING ASSEMBLY
4	1	M40110	PITMAN SPACER
5	1	P133080	RUBBER ROD MOUNT
6	1	P851104	1/4" LOCK WASHER
7	3	P851108	1/2" LOCK WASHER
8	2	P850107	7/16" FLAT WASHER
9	2	M5009-5	3/16" X 1/2" ID X 1-3/4" OD WASHER
10	1	P100406	1/4" X 1-1/2" HEX BOLT
11	4	P100604	3/8" X 1" HEX BOLT
12	2	P100805	1/2" X 1-1/4" HEX BOLT
13	1	P100810	1/2" X 2-1/2" HEX BOLT

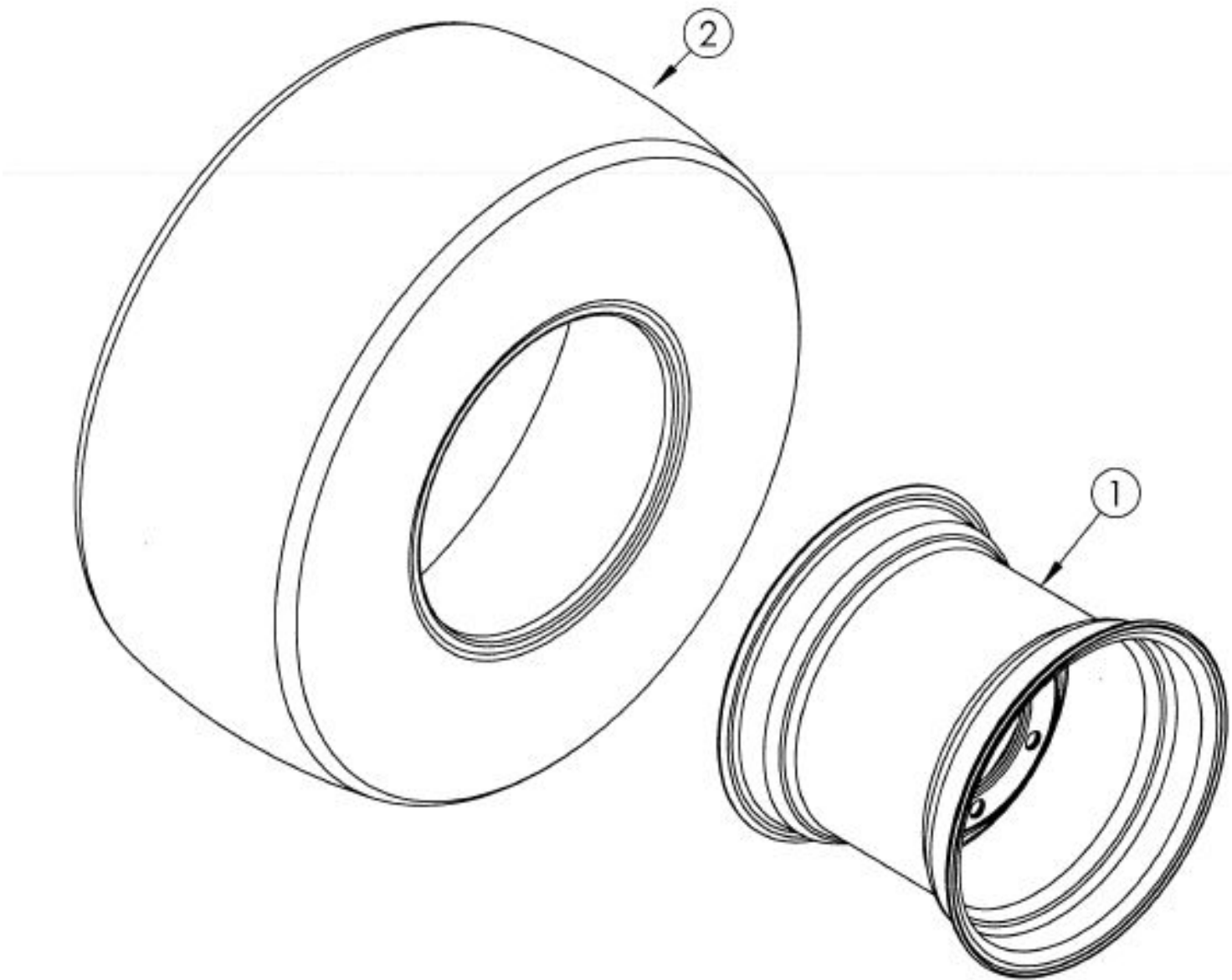
*71.P009501 REPLACEMENT BEARING INSERT ONLY

WHEEL AND TIRE ASSEMBLY



<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	2	P770350	WHEEL & TIRE 24 X 13-12
2	2	P756300	WHEEL & TIRE 20.5 X 8-10
3	2	P765100	5 BOLT HUB COMPLETE
4	2	M16120	4 BOLT HUB COMPLETE
5	8	P762200	1" BEARING CONE
6	6	P756163	GREASE SEAL
7	2	P756166	DUST CAP
8	2	M40107	GAGE WHEEL SPACER
9	1	M40063	GAGE WHEEL ARM RIGHT
10	1	M40064	GAGE WHEEL ARM LEFT
11	6	M40091	GAGE SLIDE BUSHING
12	2	M40066	GAGE BAR
13	2	M40060	CRANK ARM
14	2	P116306	3/16" X 1-1/2" COTTER PIN
15	6	P851108	1/2" LOCK WASHER
16	4	P852608	1/2" HARD WASHER
17	4	P157200	1/2" JAM NUT
18	2	P158005	1/2" NYLOCK NUT
19	18	P756165	1/2"-20 WHEEL NUT
20	2	P157120	3/4" TOP LOCK NUT
21	2	P154801	1"-14 SLOTTED HEX NUT
22	8	P100805	1/2" X 1-1/4" HEX BOLT

PART NO.
P756300



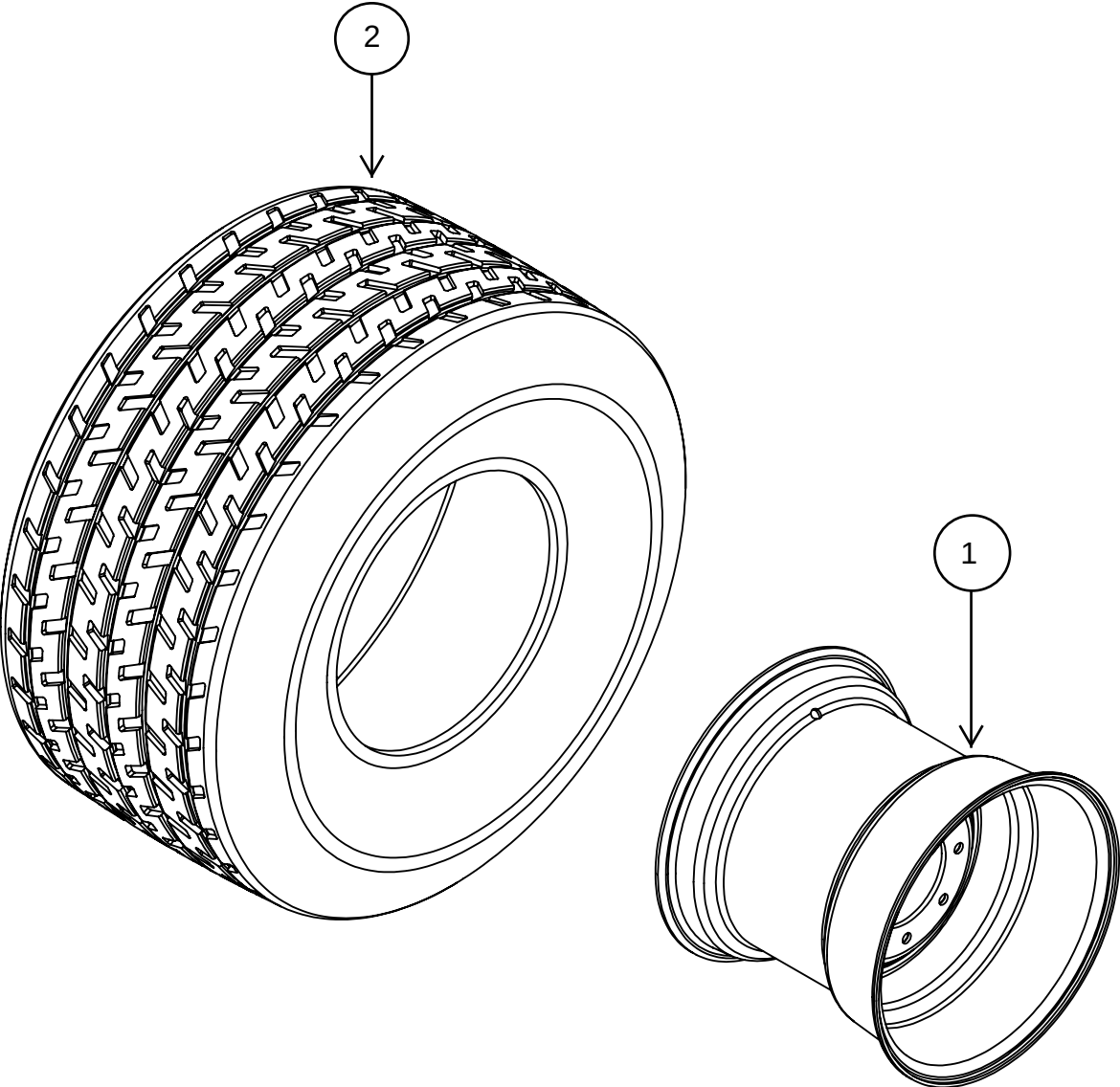
COMPLETE TIRE AND WHEEL ASSY P/N: P756300

2	1	P756310	TIRE: 20.5 X 8 X 10 CARLISLE P/N: 519143
1	1	P756320	RIM: 10 X 6
ITEM	QTY.	PART NUMBER	DESCRIPTION



P.O. BOX 2135
JAMESTOWN, ND 58402

DRAWN BY	PROPRIETARY AND CONFIDENTIAL	UNLESS OTHERWISE NOTED	
DATE	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHERRINGTON. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHERRINGTON IS PROHIBITED.	TOLERANCES ON	
DO NOT SCALE		DECIMALS	FRACTIONS
PAGE		.XX±.060	± 1/32
TITLE		ANGLES	
ASSY: WHEEL FRONT 20.5 X 8 X 10		± 1°	
PART NO. P756300		Pur/Mfg X	



COMPLETE REAR TIRE / WHEEL ASSEMBLY P/N: P770350

2	1	P770351	TIRE: 24 X 13.00 - 12 NHS 4PR ULTRATRAC
1	1	M40215	RIM: WLD RIM SHELL & INSERT
ITEM	QTY.	PART NUMBER	DESCRIPTION



DRAWN BY

DATE

TOLERANCES ON

DECIMALS FRACTIONS ANGLES

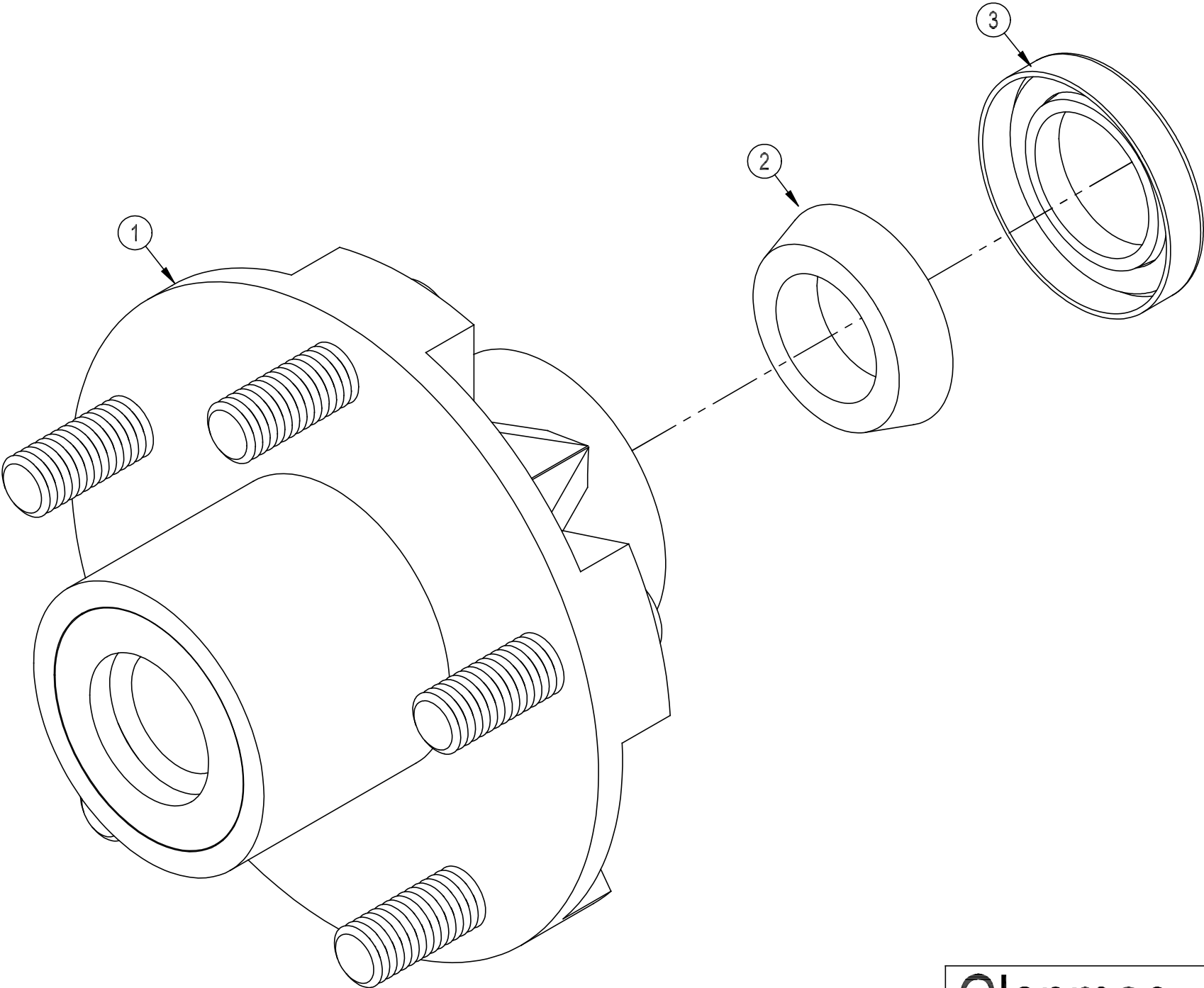
.XX±.060 ±1/32 ±1°

.XXX±.030

TITLE TIRE & WHEEL ASSY REAR 440

PART NO. P770350

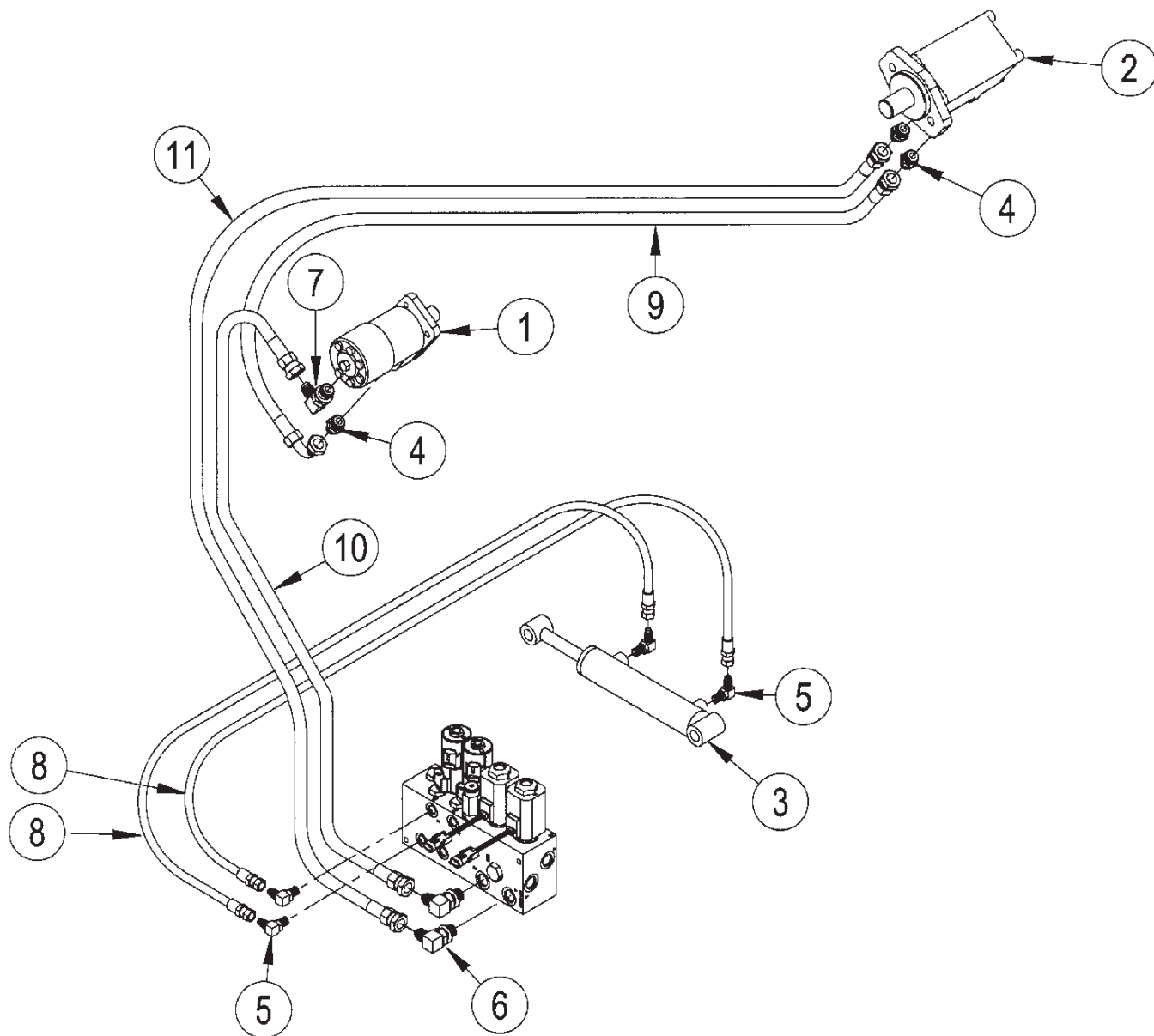
PART NO
P765100



3	1	P756163	GREASE SEAL
2	1	P762200	1" BEARING CONE
1	1	P765100	COMPLETE 5 BOLT HUB ASSY. CONTAINS ITEMS 1-3
ITEM	QTY	PART NO	DESCRIPTION

Glenmac ^{inc}		P.O. BOX 2135 JAMESTOWN, ND 58402		
DRAWN BY LEM		UNLESS OTHERWISE SPECIFIED		
DATE 6-21-05	SCALE 1:1			
		TOLERANCES ON		
		DECIMALS	FRACTIONS	ANGLES
		.XX ±	±	±
		.XXX ±		
TITLE 5 BOLT HUB ASSEMBLY		PART NO	P765100	

DRIVE MOTORS & GROOMER HYDRAULICS ASSEMBLY



Item	Qty	Part ID	Description
1	1	P350750	CHAR-LYNN HYD MOTOR (101-1009)
2	1	P350710	CHAR-LYNN HYD MOTOR (104-1025)
3	1	P256250	HYDRAULIC CYLINDER 1-1/2" X 6" SEAL KIT P/N: 71.P256251
4	3	P276430	ADAPTER 10MB-8MJ
5	4	P261350	ELBOW 6MB-6MJ90°
6	2	P261010	ELBOW 8MB-8MJ90°
7	1	P261210	ELBOW 10MB-8MJ90°
8	2	P246258	1/4" HOSE 6FJX-6FJX (57")
9	1	P252502	1/2" HOSE 8FJX-8FJX90° (60")
10	1	P252564	1/2" HOSE 8FJX-8FJX90° (64")
11	1	P253002	1/2" HOSE 8FJX-8FJX90° (96")

PART NO.
P291100

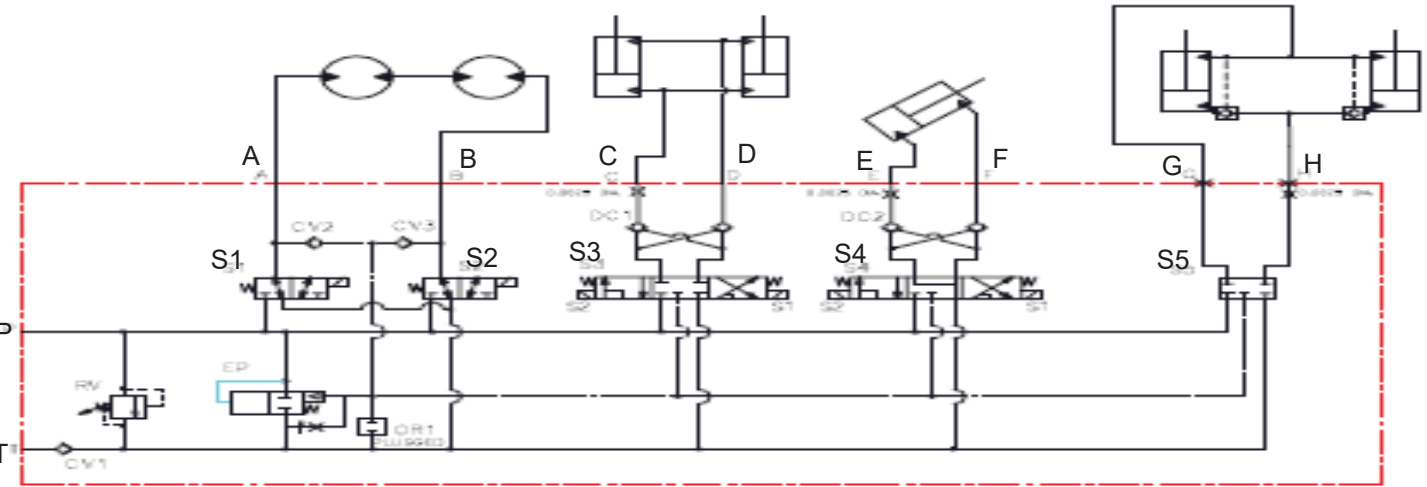
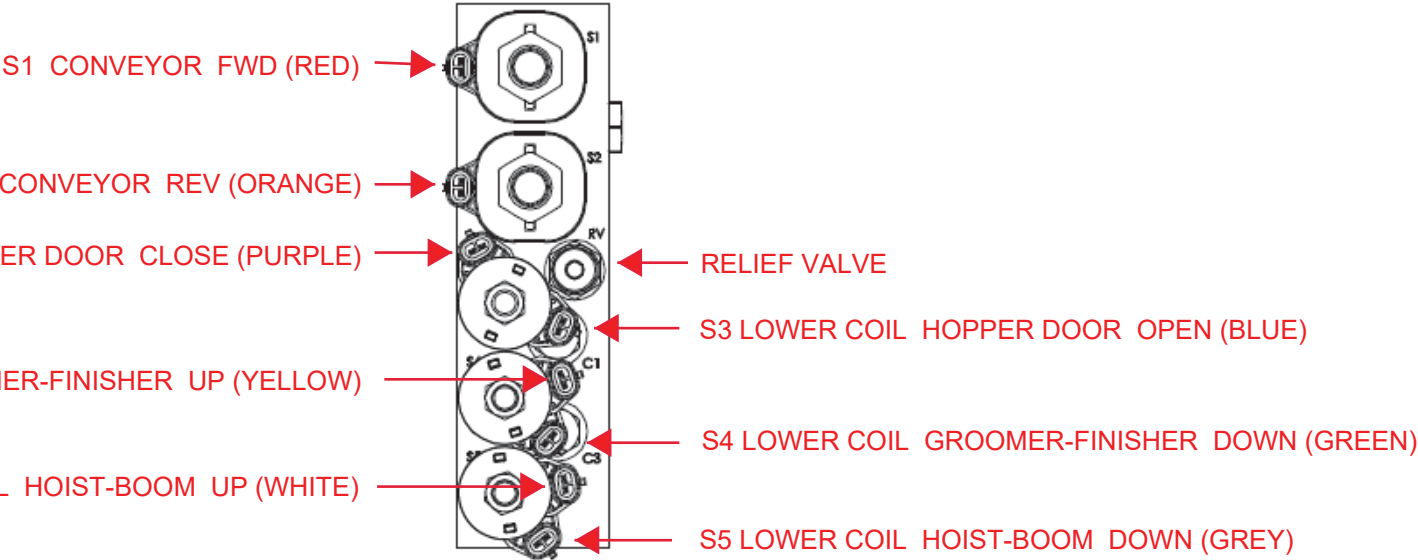
WORK SECTION CONTROL FUNCTION:
S1 CONVEYOR FORWARD
S2 CONVEYOR REVERSE
S3 HOPPER DOOR OPEN / CLOSE
S4 GROOMER - FINISHER RAISE / LOWER
S5 BOOM - HOIST RAISE / LOWER (NOT USED ON GROUND DUMP VERSION MACHINES)

LOCATION	CARTRIDGE	COIL	COIL SPACER	SEAL KIT
RELIEF VALVE	71.P291101			
EP VALVE	71.P291113			
S1	71.P291122	71.P291130		71.P291123
S2	71.P291122	71.P291130		71.P291123
S3	71.P292402	71.P291110	71.P291112	71.P291117
S4	71.P291111	71.P291110	71.P291112	71.P291117
S5	71.P291111	71.P291110	71.P291112	71.P291117

71.P276107 .0625 DIA. ORFICE DISC INSTALLED PORTS: C, E, H

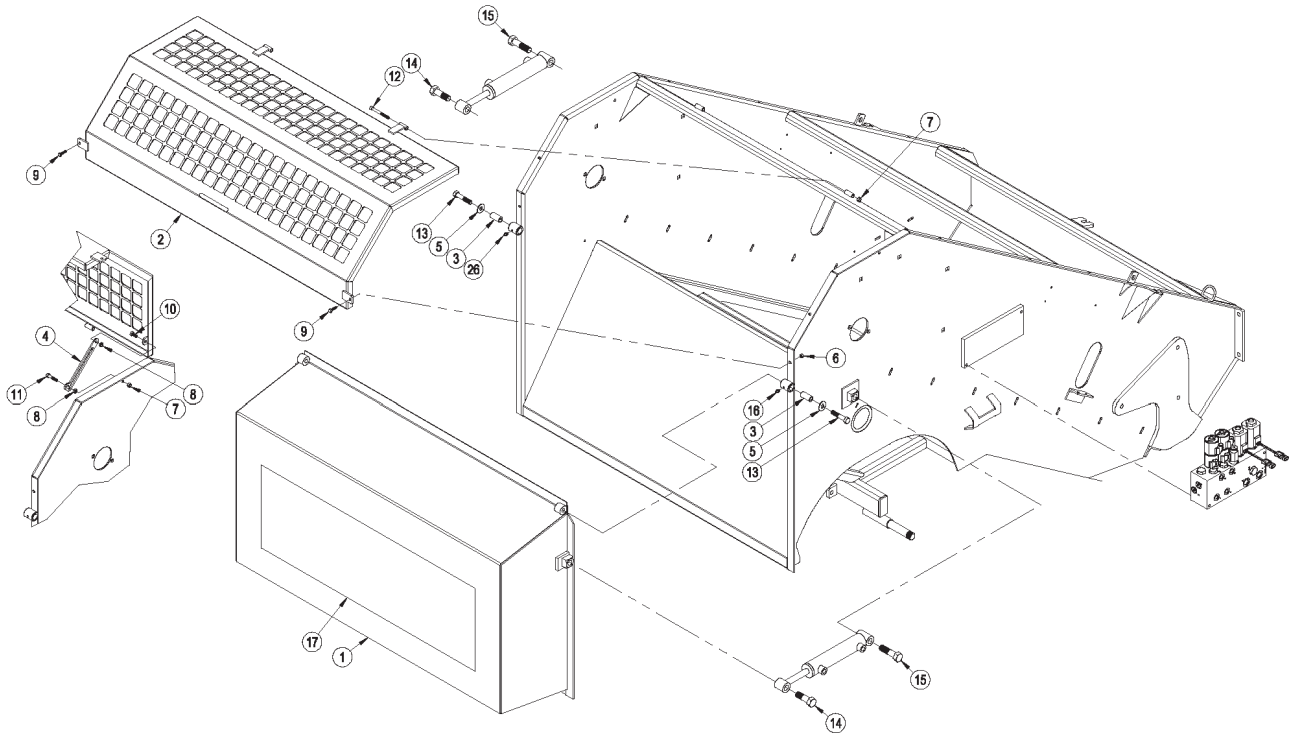
RELIEF PRESSURE SETTING 1500 PSI

WORK SECTION / CONTROL FUNCTION / COIL / WIRE COLOR LOCATION



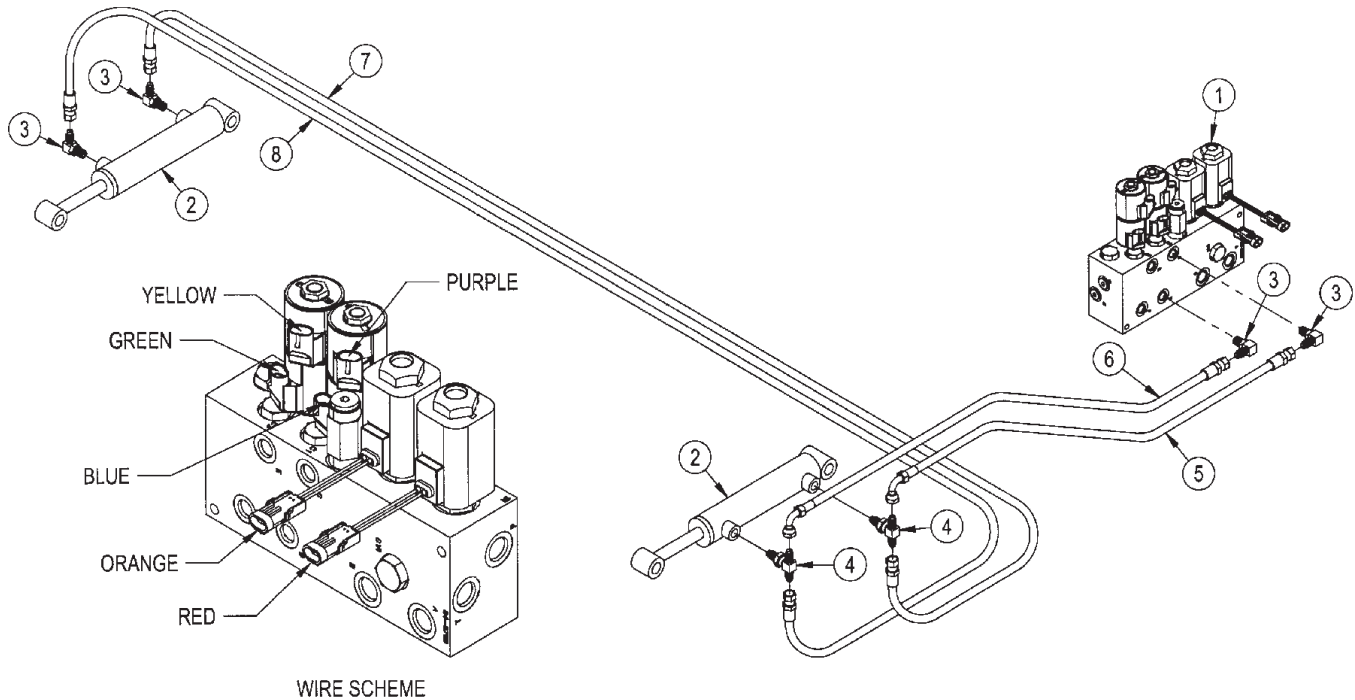
DRAWN BY	PROPRIETARY AND CONFIDENTIAL	UNLESS OTHERWISE NOTED
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DO NOT SCALE		.XX±.060 ±1/32 ±1°
PAGE		.XXX±.030
TITLE	VALVE ASSEMBLY	PART NO. 700109 / P291100
		Pur/Mfg X

740-750 GROUND DUMP ASSEMBLY



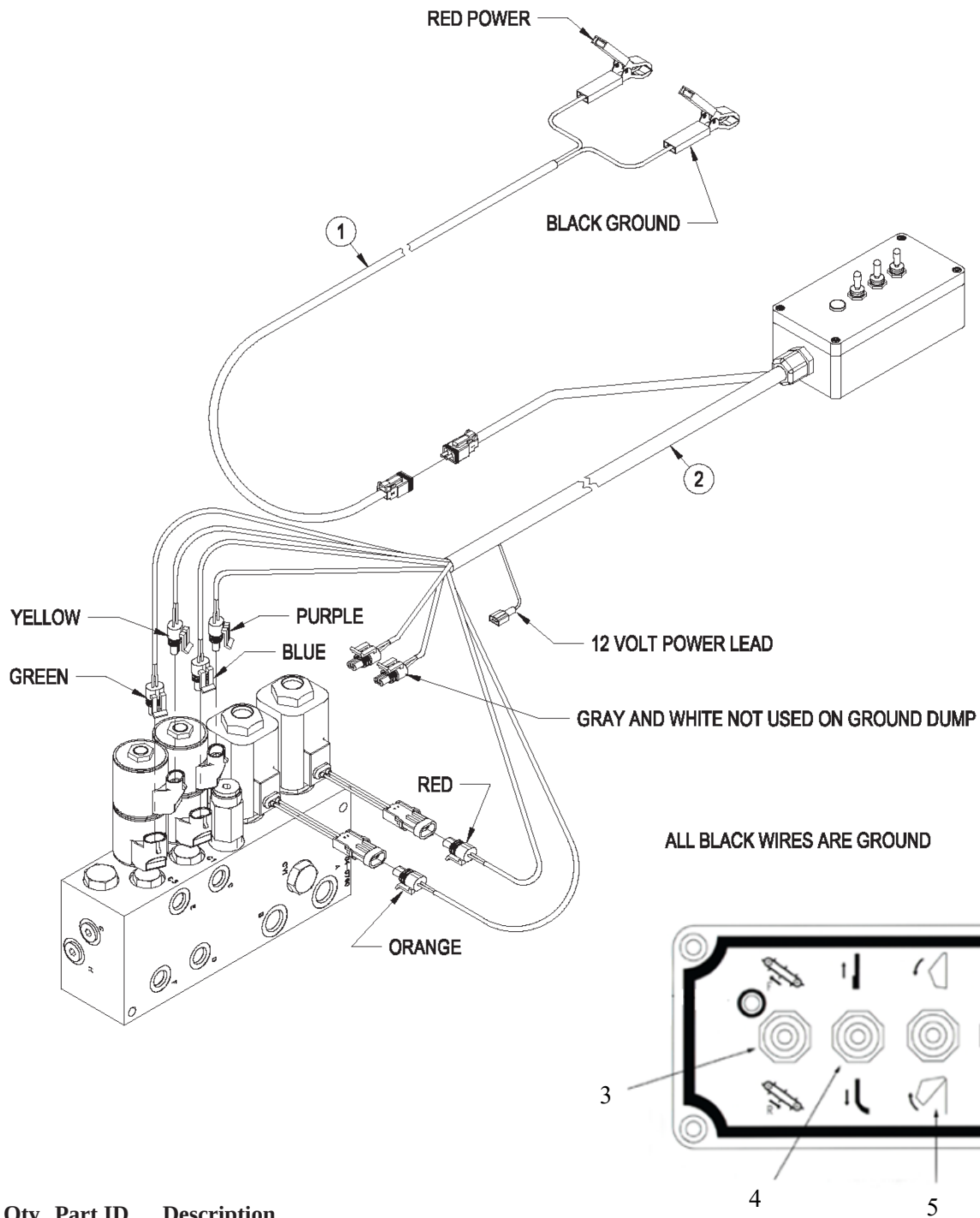
<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	1	M40011	GROUND DUMP HOPPER
2	1	M40084	REAR SHIELD
3	2	M40106	PIVOT BUSHING
4	1	M30139	HOOD LOCK
5	2	P850107	7/16" FLAT WASHER
6	2	P158003	1/4" NYLOCK NUT
7	3	P155350	5/16" TOP LOCK NUT
8	2	P155300	5/16" JAM NUT
9	2	P100404	1/4" X 1" HEX BOLT
10	1	P100503	5/16" X 3/4" HEX BOLT
11	1	P100506	5/16" X 1-1/2" HEX BOLT
12	2	P110512	5/16" X 3" SOCKET HD CAP SCREW
13	2	P100810	1/2" X 2-1/2" HEX BOLT
14	2	M5500	CYLINDER BOLT 2-5/16"
15	2	M5499	CYLINDER BOLT 2-13/16"
16	2	P620200	1/4"-28 STR GREASE FITTING
17	1	P970003	DECAL: REAR CHERRINGTON

740-750 GROUND DUMP HYDRAULICS ASSEMBLY



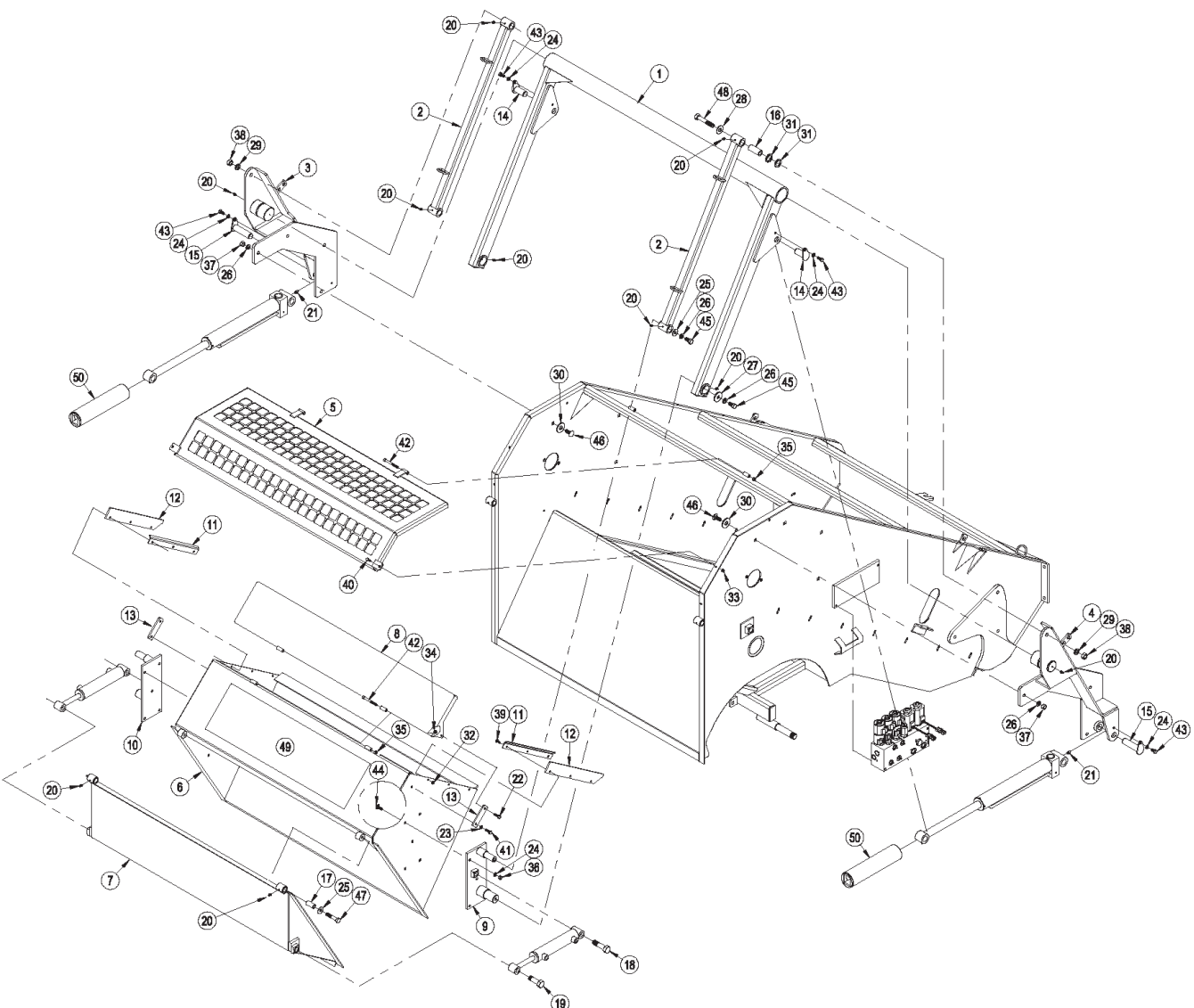
Item	Qty	Part ID	Description
1	1	P291100	HYDRAULIC MANIFOLD 04-0760
2	2	P256250	HYDRAULIC CYLINDER 1-1/2" X 6" SEAL KIT P/N: 71.P256251
3	4	P261350	ELBOW 6MB-6MJ90°
4	2	P265500	TEE 6MJ-6MJ-6MB
5	1	P246129	1/4" HOSE 6FJX-6FJX90° (29")
6	1	P246136	1/4" HOSE 6FJX-6FJX90° (36")
7	1	P246367	1/4" HOSE 6FJX-6FJX (66")
8	1	P246377	1/4" HOSE 6FJX-6FJX (77")

740-750 GROUND DUMP ELECTRICAL ASSEMBLY



Item	Qty	Part ID	Description
1	1	470317	POWER CABLE ASSEMBLY
2	1	P296860	CONTROL BOX
3	1	P298180	CONVEYOR FWD/REV SWITCH
4	1	P295009	FUNCTION SWITCH
5	1	P259009	FUNCTION SWITCH
6	1	P259009	FUNCTION SWITCH

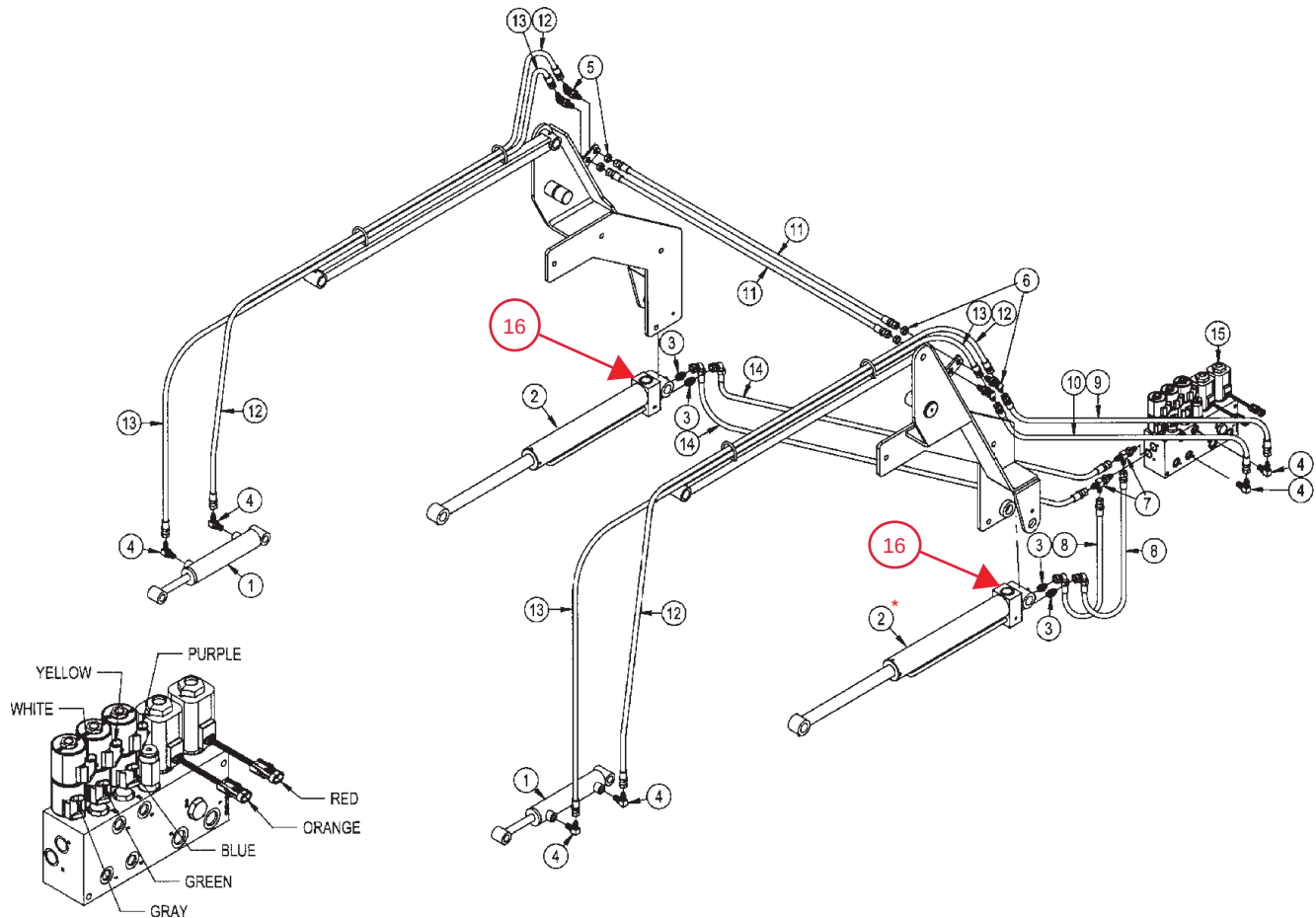
740XL-750XL HIGH LIFT ASSEMBLY



740XL-750XL HIGH LIFT ASSEMBLY

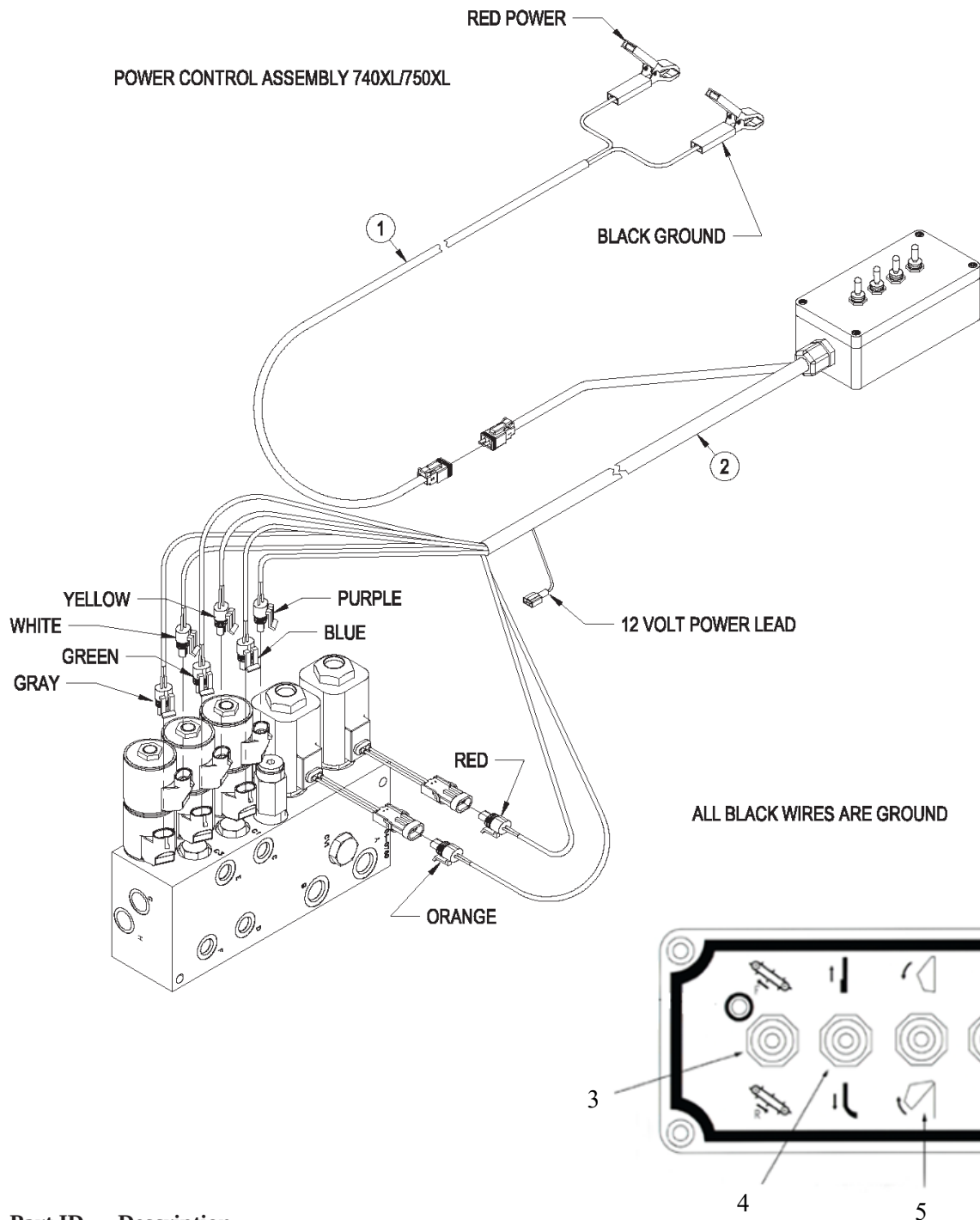
<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	1	M40138	MAIN BOOM ASSEMBLY
2	2	M40131	STABILIZER ARM
3	1	M40124	BOOM ASSEMBLY LEFT
4	1	M40125	BOOM ASSEMBLY RIGHT
5	1	M40172	XL REAR HOOD ASSEMBLY
6	1	M40165	XL MAIN HOPPER
7	1	M40166	XL REAR HOPPER
8	1	M40170	XL HOPPER DEFLECTOR ASSEMBLY
9	1	M40142	LIFT PLATE ASSEMBLY RIGHT
10	1	M40143	LIFT PLATE ASSEMBLY LEFT
11	2	M40168	HOPPER RAIL STRAP
12	2	M40167	HOPPER RUBBER RAIL
13	2	M40173	DEFLECTOR LINK
14	2	M40128	LOCK PIN 2-3/16"
15	2	M40127	LOCK PIN 3-13/16"
16	2	M40116	BOOM LINK PIVOT
17	2	M40106	PIVOT BUSHING
18	2	M5499	CYLINDER BOLT 2-13/16"
19	2	M5500	CYLINDER BOLT 2-5/16"
20	10	P620200	1/4"-28 STR GREASE FITTING
21	2	P620100	1/4"-28 X 90° GREASE FITTING
22	2	P103504	5/16"-18 X 1" FLAT HD CAP SCREW
23	2	P851105	5-16" LOCK WASHER
24	14	P851106	3/8" LOCK WASHER
25	4	P850107	7/16" FLAT WASHER
26	12	P851108	1/2" LOCK WASHER
27	2	M5009-5	3/16" X 1/2" ID X 1-3/4" OD WASHER
28	2	P850109	9/16" FLAT WASHER
29	2	P851110	5/8" LOCK WASHER
30	8	P850110	5/8" FLAT WASHER
31	4	P855116	1" X 10 GA MACHINE BUSHING
32	6	P150400	1/4" HEX NUT
33	2	P158003	1/4" NYLOCK NUT
34	2	P155300	5/16" JAM NUT
35	4	P155350	5/16" TOP LOCK NUT
36	10	P150600	3/8" HEX NUT
37	8	P150800	1/2" HEX NUT
38	2	P151000	5/8" HEX NUT
39	6	P104403	1/4" X 3/4" CARRIAGE BOLT
40	2	P100404	1/4" X 1" HEX BOLT
41	2	P100504	1/4" X 1" HEX BOLT
42	4	P110512	5/16" X 3" SOCKET HD CAP SCREW
43	4	P100603	3/8" X 3/4" HEX BOLT
44	10	P104604	3/8" X 1" CARRIAGE BOLT
45	4	P100804	1/2" X 1" HEX BOLT
46	8	P104805	1/2" X 1-1/4" CARRIAGE BOLT
47	2	P100810	1/2" X 2-1/2" HEX BOLT
48	2	P101014	5/8" X 3-1/2" HEX BOLT
49	1	P970003	DECAL: REAR CHERRINGTON
50	2	M40212	ASSEMBLY: CYL PROP BAR

740XL-750XL HIGH LIFT HYDRAULICS ASSEMBLY



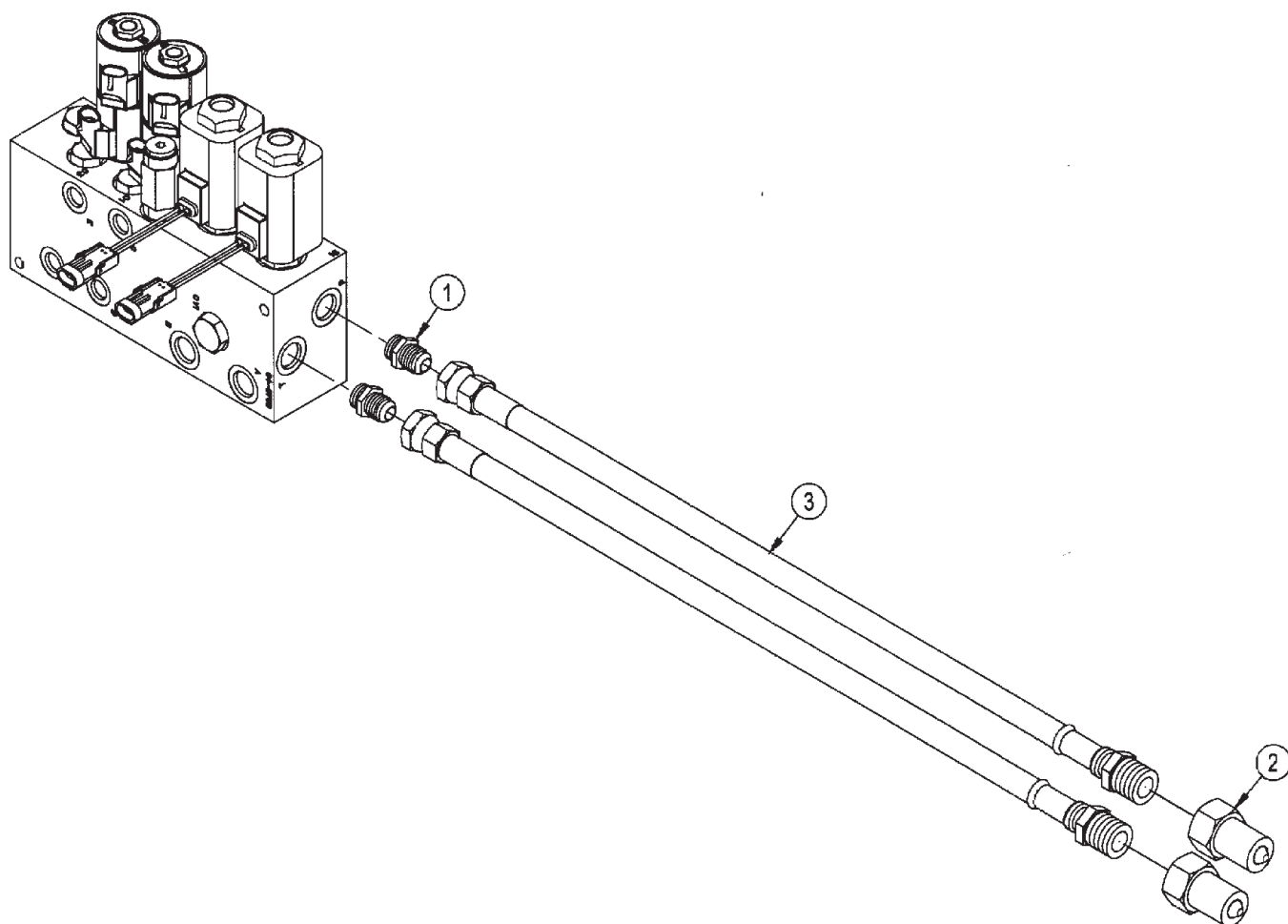
Item	Qty	Part ID	Description
1	2	P256250	HYDRAULIC CYLINDER 1-1/2" X 6" UPDATED CYLINDER P/N: 71.P256300
		71.P256251	SEAL KIT (CYLINDER P/N: P256250)
2 *	2	P257800	HYDRAULIC CYLINDER 2" X 12" UPDATED CYLINDER P/N: 71.P257850
		71.P257801	SEAL KIT (CYL P/N: P257800)
3	4	P276101	ADAPTER 6MB-6MJ
4	6	P261350	ELBOW 6MB-6MJ90°
5	2	P265410	ELBOW 6MJ-6MJ BULK 90°
6	2	P265400	TEE 6MJ-6MJ-6MJ BULK
7	2	P265460	TEE 6MB-6MJ-6MJ
8	2	P246018	1/4" HOSE 6FJX-6FJX90° (18")
9	1	P246131	1/4" HOSE 6FJX-6FJX (31")
10	1	P246133	1/4" HOSE 6FJX-6FJX (33-1/2")
11	2	P246254	1/4" HOSE 6FJX-6FJX (54")
12	2	P246258	1/4" HOSE 6FJX-6FJX (57")
13	2	P246361	1/4" HOSE 6FJX-6FJX (61")
14	2	P246492	1/4" HOSE 6FJX-6FJX90°
15	1	M40182	XL HYDRAULIC MANIFOLD ASSEMBLY
16	2	71.P294270	LOAD CHECK CARTRIDGE - NOT SUPPLIED WITH REPLACEMENT CYLINDER

740XL-750XL HIGH LIFT ELECTRICAL ASSEMBLY



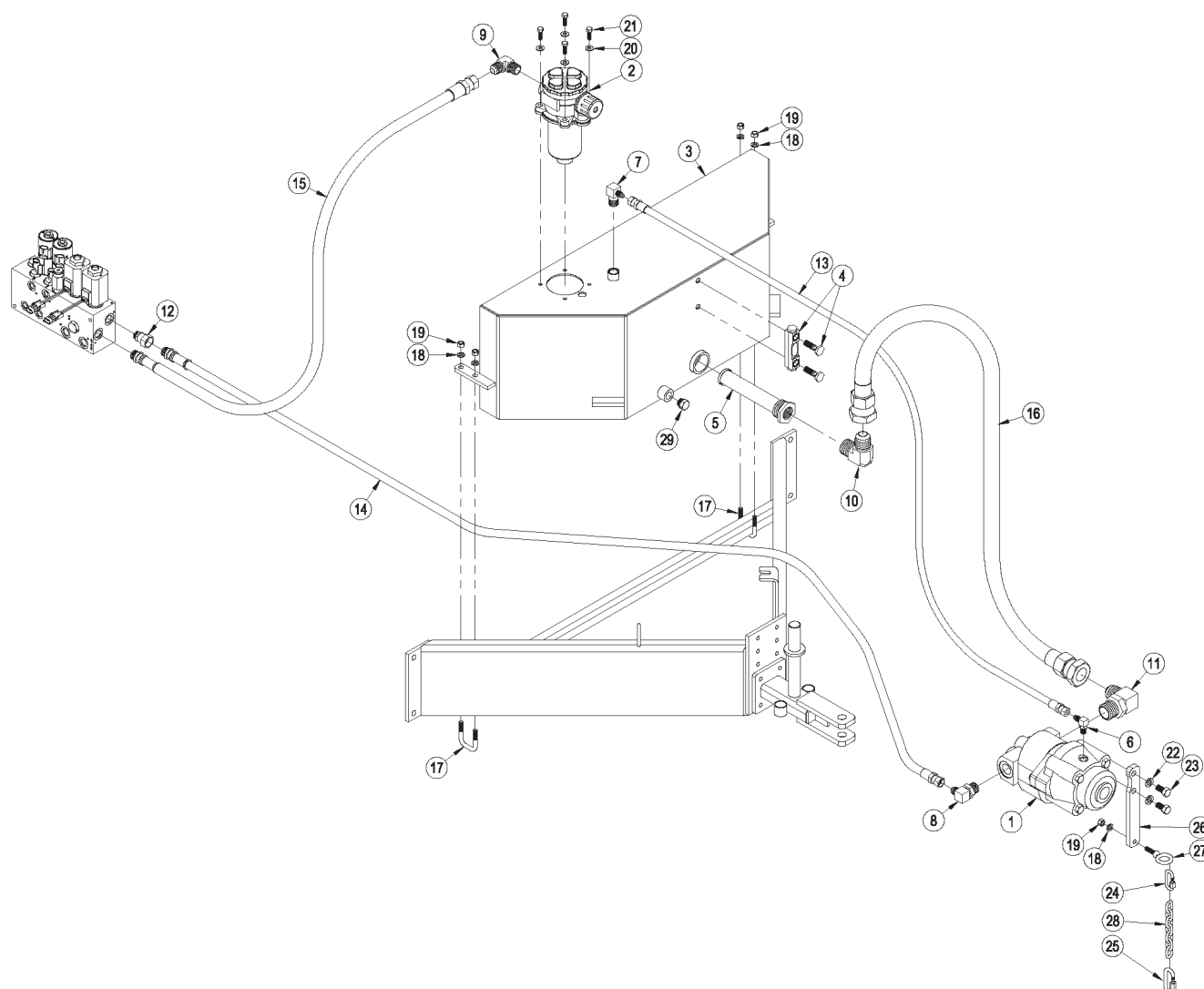
Item	Qty	Part ID	Description
1	1	470317	POWER CABLE ASSEMBLY
2	1	M40213	XL CONTROL BOX ASSEMBLY REPLACE WITH UPDATED P/N: 71.P296860
3	1	P298180	CONVEYOR FWD/REV SWITCH
4	1	P295009	FUNCTION SWITCH
5	1	P259009	FUNCTION SWITCH
6	1	P259009	FUNCTION SWITCH

740-740XL AUX HYDRAULICS ASSEMBLY



<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	2	P276310	ADAPTER 8MB-8MJ
2	2	P272661	MALE COUPLER
3	2	P253308	1/2" HOSE 8FJX-10MB (120")

750-750XL PTO PUMP ASSEMBLY



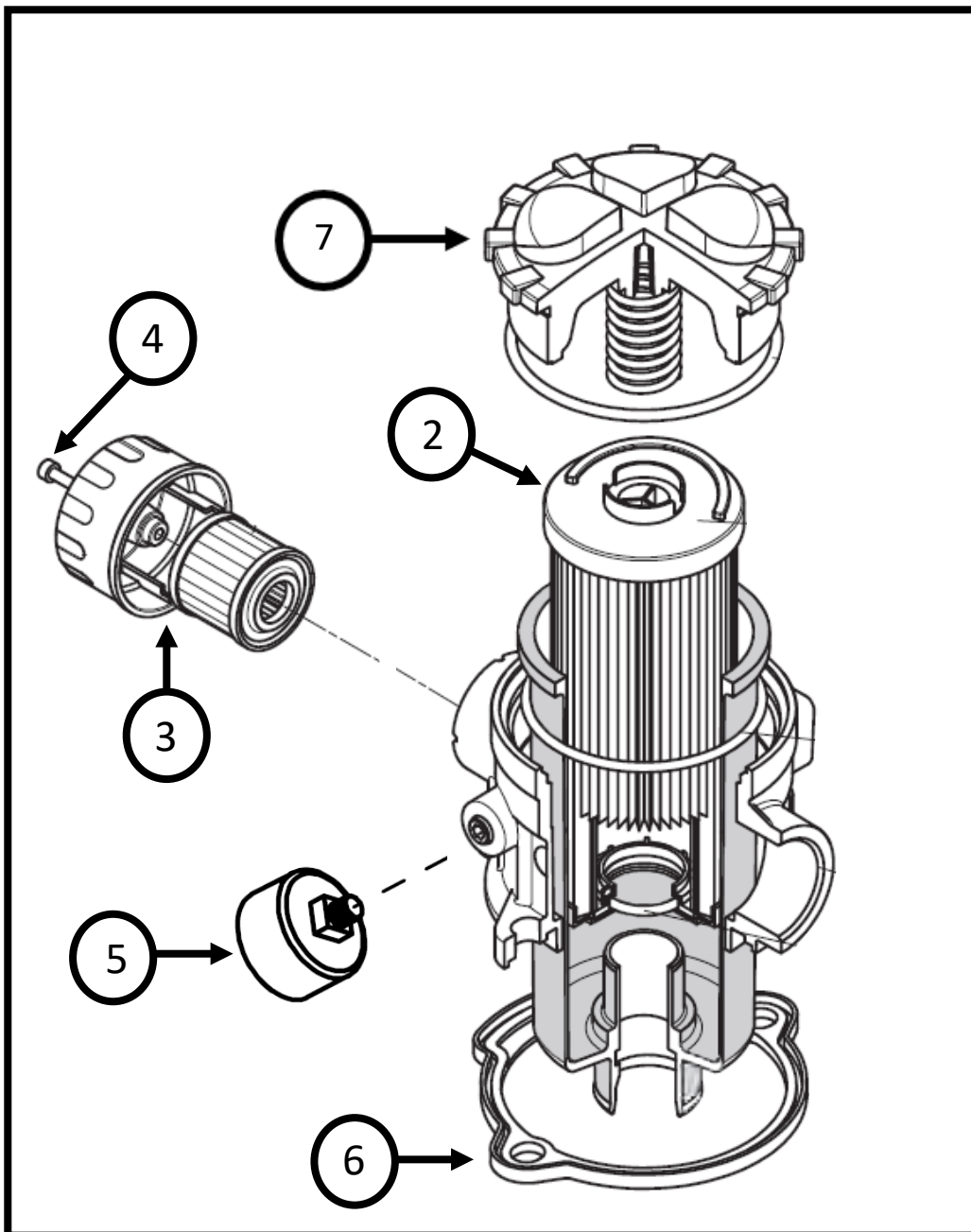
Item	Qty	Part ID	Description
1	1	P555950	PTO GEAR PUMP
2*	1	P371840	MPT100 FILTER HOUSING ASSY
3	1	M40149	750 OIL RESERVOIR
4	1	P297305	SIGHT LEVEL-TEMP GAGE
5	1	P610500	TANK STRAINER
6	1	P261350	ELBOW 6MB-6MJ90°
7	1	P261530	ELBOW 8MB-6MJ90°
8	1	P261650	ELBOW 12MB-8MJ90°
9	1	P277102	ELBOW 16MB-12MJ90°
10	1	P277108	ELBOW 16MP-16MJ90°
11	1	P277165	ELBOW 20MB-16MJ90°
12	1	P276435	ADAPTER 8MB-10FB
13	1	P248062	3/8" HOSE 6FJX-6FJX (62")
14	1	P253308	1/2" HOSE 6FJX-10MB (120")
15	1	P255995	3/4" HOSE 8MB-12FJX (55")
16	1	P255985	-16 SUCTION HOSE 16FJX-16FJX (50")

Item	Qty	Part ID	Description
17	2	P127204	U-BOLT 3/8" X 1-1/2" X 2-1/4"
18	5	P851106	3/8" LOCK WASHER
19	5	P150600	3/8" HEX BOLT
20	4	P850104	1/4" FLAT WASHER
21	4	P100505	5/16" X 1-1/4" HEX BOLT
22	2	P851108	1/2" LOCK WASHER
23	2	P100804	1/2" X 1" HEX BOLT
24	1	P135004	QUICKLINK: 1/4"
25	1	P135005	QUICKLINK; 5/16"
26	1	005231	TORQUE ARM
27	1	P135102	3/8-16 X 1-1/4" FORGED EYE BOLT
28	1	005123	CHAIN, TORQUE ARM
29	1	P278005	PLUG, 8MB

71.P371841 REPLACEMENT HYDRAULIC FILTER ONLY

HYDRAULIC FILTER HOUSING

- 1) 71.P371840 Complete filter housing: includes base gasket and 10-micron filter element
- 2) 71.P371841 Filter element 10-micron
- 3) 71.P371842 Breather filter element / housing
- 4) 71.P110160 Mounting screw M4 - .7 X 25 mm socket head cap screw
- 5) 71.P297170 Filter indicator gauge
- 6) 71.P371839 Base gasket
- 7) 71.P371844 Cover with spring

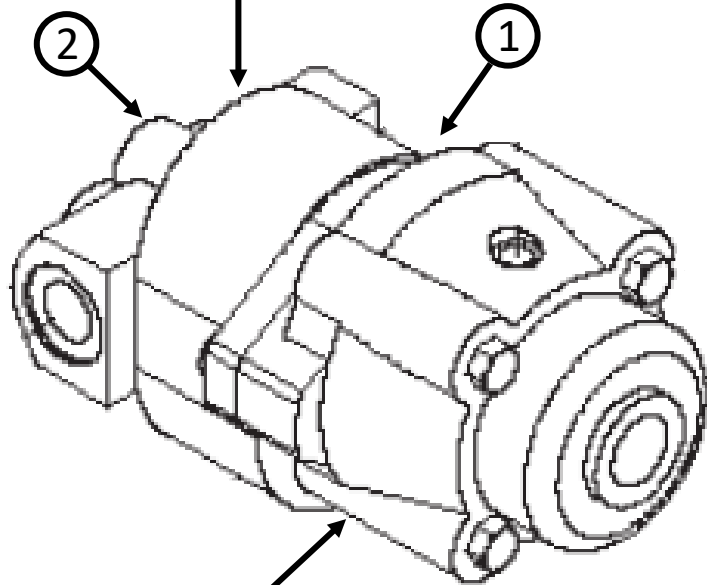


PTO PUMP

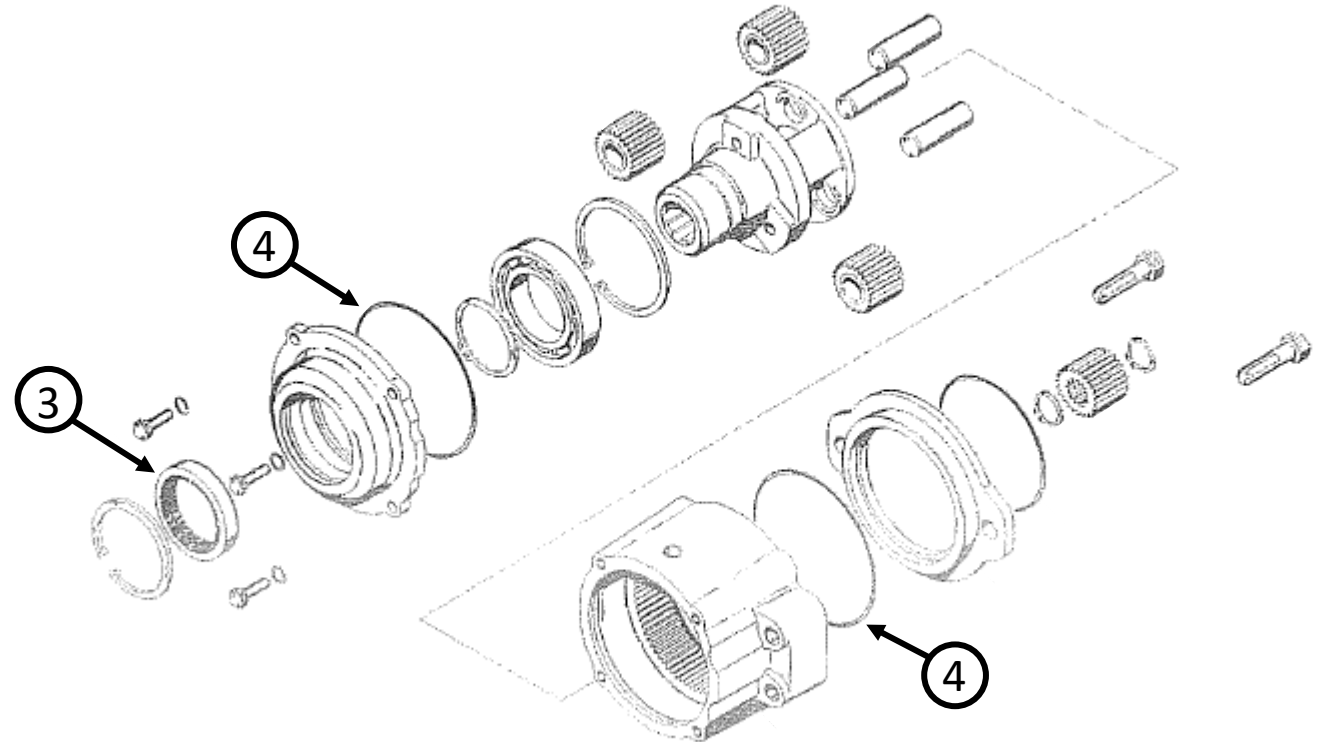
PLANETARY GEARBOX DRIVE / HYDRAULIC GEAR PUMP

- 1) 71.P555950 COMPLETE PUMP ASSEMBLY (PLANETARY GEARBOX / HYDRAULIC GEAR PUMP FULLY ASSEMBLED)
- 2) 71.P556611 HYDRAULIC GEAR PUMP SEAL KIT
- 3) 71.V16253-34 PTO / PLANETARY GEARBOX INPUT SHAFT SEAL
- 4) 71.V160.15 O RING

HYDRAULIC GEAR PUMP SECTION

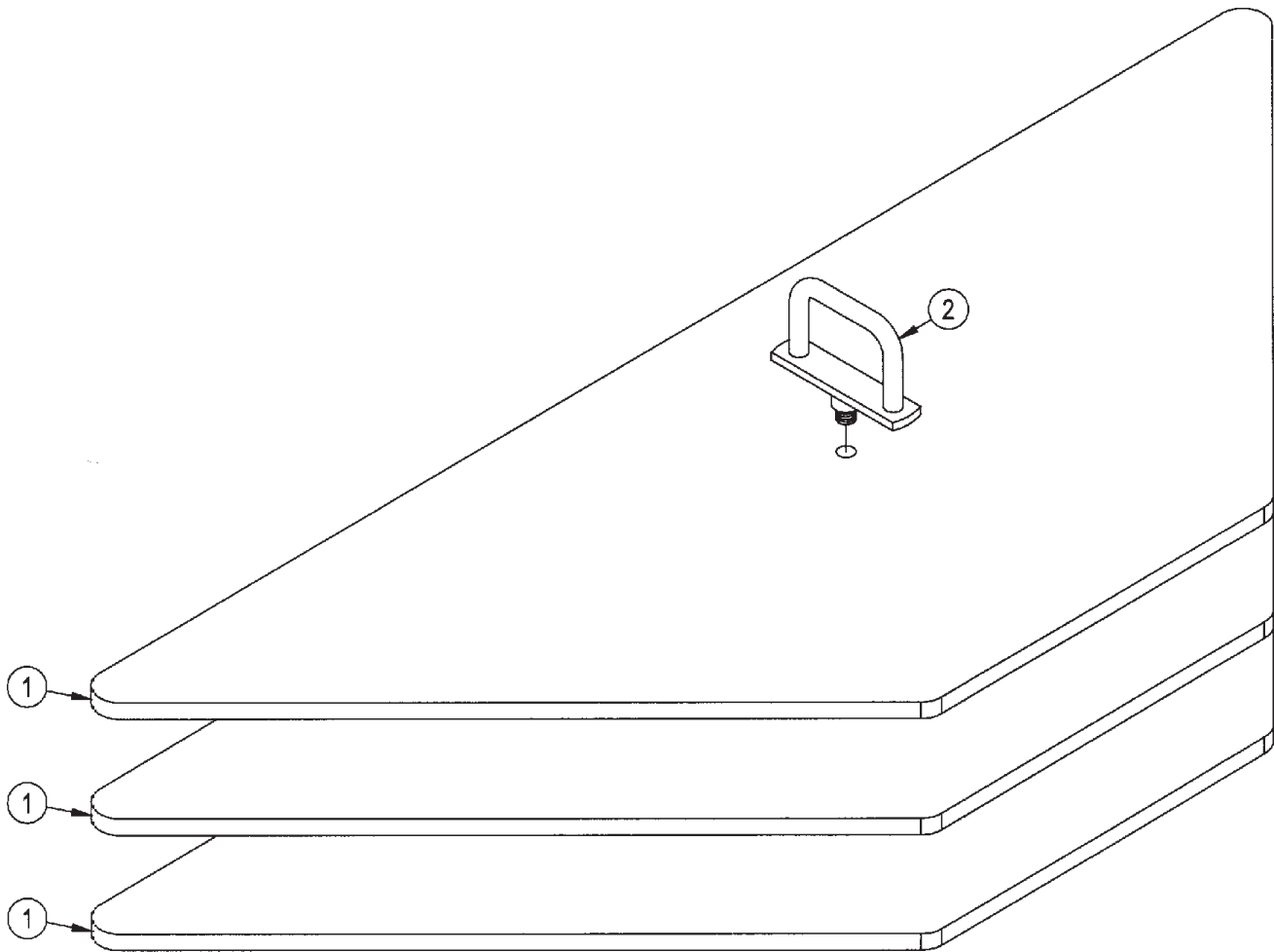


PLANETARY GEARBOX DRIVE SECTION



PLANETARY GEARBOX DRIVE EXPLODED VIEW

WEIGHING KIT ASSEMBLY



<u>Item</u>	<u>Qty</u>	<u>Part ID</u>	<u>Description</u>
1	3	M40095	WEIGHT PAD
2	1	M40095	WEIGHT HANDLE